

Work Order ID 58373

May 4, 2010 3:17:30 PM



Page 1

Item ID: D205-633-011

Accept



Setup Start



Revision ID:

Item Name: Heli-Access-Step

Stop



Start Date: 04/05/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 13/05/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: *[Signature]*

Date: *10-5-04* Tooling: _____ Date: _____

Run Start



QC: _____

Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr	Revision Nbr
N/A	Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP205-633-011 CHG001

S 10-5-04

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10-5-17 40

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

S w/ 10-5-04



W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B				Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

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Page 2

Item ID: D205-633-011

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Start Date: 04/05/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 13/05/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center ID

130



Packaging

Packaging

Operation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D205-633-011
Location: 70

Ren G

10-5-18 MF SP

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/05/19 MF

10-5-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Picklist Print

May 4, 2010 3:17:35 PM

Page 1

Work Order ID: 58373



Parent Item: D205-633-011



Parent Item Name: Heli-Access-Step

Start Date: 04/05/2010

Required Date: 13/05/2010

Comments: IPP Rev:F□02.07.11□Reformat; Removed D3010 □RF□

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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AN4-14A		Purchased	No		110	Each	48.0000	1			M114582	10-5-17
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Location	Loc Qty	Loc Code
ST357	21	
114494	21	
ST358	27	
113359	27	

AN4-5A		Purchased	No		110	Each	281.0000	2			10-5-17	sl
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Location	Loc Qty	Loc Code
ST356	281	
114108	81	
114330	200	

AN4-6A		Purchased	No		110	Each	872.0000	2			10-5-17	sl
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Location	Loc Qty	Loc Code
ST356	872	
112933	172	
113149	600	
114523	100	

AN4-7A		Purchased	No		110	Each	232.0000	2			10-5-17	sl (4k)
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Location	Loc Qty	Loc Code
ST356	232	
113226	232	

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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May 4, 2010 3:17:35 PM

Page 2

Work Order ID: 58373



Parent Item: D205-633-011



Parent Item Name: Heli-Access-Step

Start Date: 04/05/2010

Required Date: 13/05/2010

Comments: IPP Rev:F□02.07.11□Reformat; Removed D3010 □RF□

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	---------------	----------------	--------

AN5-14A <i>Sy</i>		Purchased	No		110	Each	85.0000	1	<i>SL</i>	10-5-17	<i>SL</i>
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Location Loc Qty Loc Code

ST338 <i>112411</i>	85	
	35	
	50	

AN5-6A <i>Sy</i>		Purchased	No		110	Each	57.0000	1	<i>SL</i>	10-5-17	<i>SL</i>
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Location Loc Qty Loc Code

ST337 <i>111425</i>	57	
	7	
	50	

AN960JD416 <i>Sy</i>		Purchased	No		110	Each	0.0000	15	<i>SL</i>	M114576	10-5-17
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AN960JD516 <i>Sy</i>		Purchased	No		110	Each	0.0000	4	<i>SL</i>	M113706	10-5-17
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D2021-101 <i>Sy</i>		Manufactured	No		110	Each	12.0000	1	<i>SL</i>	10-5-17	<i>SL</i>
------------------------	--	--------------	----	--	-----	------	---------	---	-----------	---------	-----------

Location Loc Qty Loc Code

ST004 <i>55021</i>	12	
	12	

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

May 4, 2010 3:17:35 PM

Page 3

Work Order ID: 58373



Parent Item: D205-633-011



Parent Item Name: Heli-Access-Step

Start Date: 04/05/2010

Required Date: 13/05/2010

Comments: IPP Rev:F 02.07.11 Reformat; Removed D3010 RF

Start Qty: 4.00

Required Qty: 4.00

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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May 4, 2010 3:17:35 PM

Page 4

Work Order ID: 58373



Parent Item: D205-633-011



Parent Item Name: Heli-Access-Step

Comments: IPP Rev:F 02.07.11 Reformat; Removed D3010 RF

Start Date: 04/05/2010

Required Date: 13/05/2010

Component Item JV **Replacement** **Mfg.** **Bin** **Prin. Name**

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D2565-103  Strut		Manufactured	No			110	Each	3.0000	1		10-5-17 sf ①B58298 sf	
D2565-105  Strut		Manufactured	No		<u>Location</u> ST270 56306		<u>Loc Qty</u>		<u>Loc Code</u>		3	
D2565-107  Strut		Manufactured	No	-3	<u>Location</u> ST270 56307		<u>Loc Qty</u>		<u>Loc Code</u>		4	
D2565-109  Strut		Manufactured	No		<u>Location</u> ST270 56308		<u>Loc Qty</u>		<u>Loc Code</u>		10-5-17 sf B58290 3X P(100)/1 7	
					<u>Location</u> ST270 54767 56309		<u>Loc Qty</u>		<u>Loc Code</u>		10-5-17 sf 3*B58292 sf 1	

W/O:		WORK ORDER CHANGES							
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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May 4, 2010 3:17:35 PM

Page 5

Work Order ID: 58373



Parent Item: D205-633-011



Parent Item Name: Heli-Access-Step

Start Date: 04/05/2010

Required Date: 13/05/2010

Comments: IPP Rev:F 02.07.11 □Reformat; Removed D3010 □RF□

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	---------------	----------------	--------

D2565-111		Manufactured	No		110	Each	1.0000	1			10-5-17	
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S44 Strut				Location		Loc Qty		Loc Code				
				ST270	56310	1						
						1						
						1						

MS21042L4	X8	Purchased	No		110	Each	2,731.000	8			10-5-17 sf	
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S44 Nut				Location		Loc Qty		Loc Code				
				ST139		2						
					111827	2						
				ST300		2229						
					113422	96						
					114108	125						
					114523	2000					50	
					9063	8						
				ST463		500						
					114416	500						

MS21042L5	X2	Purchased	No		110	Each	693.0000	2			10-5-17	
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S44 Nut				Location		Loc Qty		Loc Code				
				ST300		693						
					113523	26						
					113527	3						
					114108	164					8	
					114437	100						
					114449	400						

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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NOTE: Date & initial all entries

REFERENCE ONLY

DART AEROSPACE LTD.

IN-D205-633

Page 17 of 18

5.0 PARTS LISTS**5.1 D205-633-011/-013/-015/-017 Heli-Access Step**

QTY REF	QTY 013	QTY 015	QTY 017	Part Number	Description
			X	D205-633-011	Heli-Access-Step™, High Gear
			X	D205-633-013	Heli-Access-Step™, Extended High Gear (31")
			X	D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
				D2021-101	EYEBOLT
			2	D2022-101	SPACER
			2	D2022-103	SPACER
				D2562-001	STRUT
				D2562-005	STRUT
			1	D2562-007	STRUT
				D2562-013	STRUT
			1	D2563	WELDMENT ASSEMBLY
				D2565-101	STRUT
				D2565-103	STRUT
				D2565-105	STRUT
				D2565-107	STRUT
				D2565-109	STRUT
				D2565-111	STRUT
				D2565-201	STRUT
				D2565-203	STRUT
				D2565-205	STRUT
				D2565-207	STRUT
				D2565-209	STRUT
				D2565-211	STRUT
			1	D2565-301	STRUT
				D2565-303	STRUT
				D2565-305	STRUT
				D2565-307	STRUT
				D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2566-411	STRUT
				D3165-1	SUPPORT ARM
				AN44-7A	EYEBOLT
			2	AN4-5A	BOLT
			2	AN4-6A	BOLT
			2	AN4-7A	BOLT
			1	AN4-14A	BOLT
				AN4-10A	BOLT
			1	AN5-6A	BOLT
			1	AN5-12A	BOLT
	18	15	15	AN960JD416	WASHER
	4	4	4	AN950JD516	WASHER
	8	8	8	MS21042L4	NUT (or MS21042-4)
	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: B
Date: 07.08.21

W/O:

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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